## **IN THE SUBSTITUTE SPECIFICATION:**

Please amend the TITLE as follows:

METHOD FOR LASER MACHINING AND LASER DEVICE WITH LASER POWER
CONTROLLED AS A FUNCTION OF THE LASER MOTION –

Please replace paragraph [0020] with the replacement paragraph [0020] as follows:

[0020] The various features of novelty which characterize the invention are pointed out with particularity in the claims annexed to and forming a part of this disclosure. For a better understanding of the invention, its operating advantages and specific objects attained by its uses, reference is made to the accompanying drawings and descriptive matter in which preferred embodiments of the invention are illustrated.